

Date: Wednesday, 1/18/2006 4:04:28 PM
 User: Kim Johnston

Process Sheet

SPLIT - 1

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABIN DOOR ROLLER KIT		
Job Number	: 25556					
Estimate Number	: 10276					
P.O. Number	: N/A			Part Number	: D412698011	
This Issue	: 1/18/2006		S.O. No. : N/A	Drawing Number	: N/A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	N/A	Type	MACHINED PARTS	Drawing Revision	: N/A	
Previous Run	: 25441			Material	: N/A	
Written By	: SEE COMMENT BELOW			Due Date	: 2/15/2006	
Checked & Approved By	: SEE ABOVE DATE & USEF.			Qty:	4	Um: Each
Comment	: Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-011 CHG003	SDH 06-02-23
2.0	25556A	BRACKET ASSEMBLY	
		Comment: Sub-Component BRACKET ASSEMBLY	
3.0	25556B	BRACKET ASSEMBLY	
		Comment: Sub-Component BRACKET ASSEMBLY	
4.0	25556C	BRACKET ASSEMBLY	
		Comment: Sub-Component BRACKET ASSEMBLY	
5.0	25556D	BRACKET ASSEMBLY	
		Comment: Sub-Component BRACKET ASSEMBLY	
6.0	25556E	BRACKET	
		Comment: Sub-Component BRACKET	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 25556		Part Number: D412698011
Job Number:		
Seq. #:	Machine Or Operation:	Description :
7.0	25556F	COVER
Comment: Sub-Component COVER		
8.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1		
Pick Packing Kit		
9.0	D3121141	Bracket Assembly
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		
Pick: Packing Kit		
Qty Part Number	Description	Batch
3 D3121-141	Bracket Assembly	<i>B25556A ✓</i>
10.0	D3121143	Bracket Assembly
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		
Pick: Packing Kit		
Qty Part Number	Description	Batch
1 D3121-143	Bracket Assembly	<i>B25441B 1mry ✓</i>
11.0	D3137043	Bracket Assembly
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		
Pick: Packing Kit		
Qty Part Number	Description	Batch
1 D3137-043	Bracket Assembly	<i>B25556C ✓</i>
12.0	D3183043	Bracket Assembly
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		
Pick: Packing Kit		
Qty Part Number	Description	Batch
1 D3183-043	Bracket Assembly	<i>D25556D ✓</i>

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/03/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number:



Seq. #:	Machine Or Operation:	Description :
13.0	D31991	Bracket
		Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 9 D3199-1 Bracket B25460
14.0	D32021	Cover
		Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3202-1 Cover B23731 Pack 1/27 (4)
15.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		Comment: INSPECT 100% KITS FOR COMPLETENESS C206102128 Q
16.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-011 Location: REV.B C206102128 Q
17.0	DC	DOCUMENT CONTROL
		Comment: DOCUMENT CONTROL Inspection Level 21 DD 06/03/01 Q
		Job Completion U d.03-01

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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